

I CLAIM:

1. A coupler comprising:

A coupler body including two ears extended therefrom, and having a channel formed between said ears, said ears each including
5 an orifice formed therein,

a lever including a first end received in said channel of said body, and having an aperture formed therein for aligning with said orifices of said ears, and

an integral one-piece locking pin engaged through said orifices
10 of said ears and engaged through said aperture of said lever, to pivotally secure said lever to said ears, said locking pin including a first end having a head provided thereon for engaging with a first ear of said ears, and said locking pin including a second end having an opening formed therein and defined by a peripheral wall,

15 said peripheral wall of said locking pin being arranged to be expanded and deformed radially outward to engage with a second ear of said ears, to solidly secure said locking pin to said ears, and thus to stably and rotatably secure said lever to said coupler body.

2. The coupler as claimed in claim 1, wherein said head of said
20 locking pin includes an inner portion having a flat peripheral surface formed thereon to flatly engage with said first ear.

3. The coupler as claimed in claim 2, wherein said head of said locking pin includes an outer portion having a convex bulge extended outward therefrom, opposite to said inner flat peripheral
25 surface thereof, to increase a strength of said head of said locking pin.